

## Page 1 of 1

All amounts are calculated in domestic currency.

Receipt Dates from 1/6/2016 to 1/6/2016

employees All Currencies

Grouped by Vendor ID

<b>Total Received Quantity:</b>	13.0400
<b>Total Qty to Inspect (PO U/M):</b>	0.0000
<b>Total Reject Quantity:</b>	0.0000
<b>Total Receipt Value:</b>	\$236.26
<b>Total Balance Due Quantity:</b>	0.0000

**Total Received Quantity:**

**Total Qty to Inspect (PO U/M):**

Total Reject Quantity:

**Total Receipt Value:**

**Total Balance Due Quantity:**

JC 1 ARR

B I L L O F L A D I N G

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 970937  
Ship Date 05Jan16 at 12:51 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-880805- 1 Your PO # 30801  
ALUMINUM PLATE 7075-T651  
1.00" THICK X 2.5000" X 144.5000"

Heat Number Tag No  
1550025312 489051

Quantity PCS Wt LBS  
2.51 SFT 1 36

MTR

TOTAL: Tags 1 PCS 1 LBS 36

ADD ON TO 880715 VIM SUR-CHARGED ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 TUBE GW. 45 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Page: 1 ....Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Sp/6-1-b

Sylvan Re

B I L L O F L A D I N G

No: PEC 970937

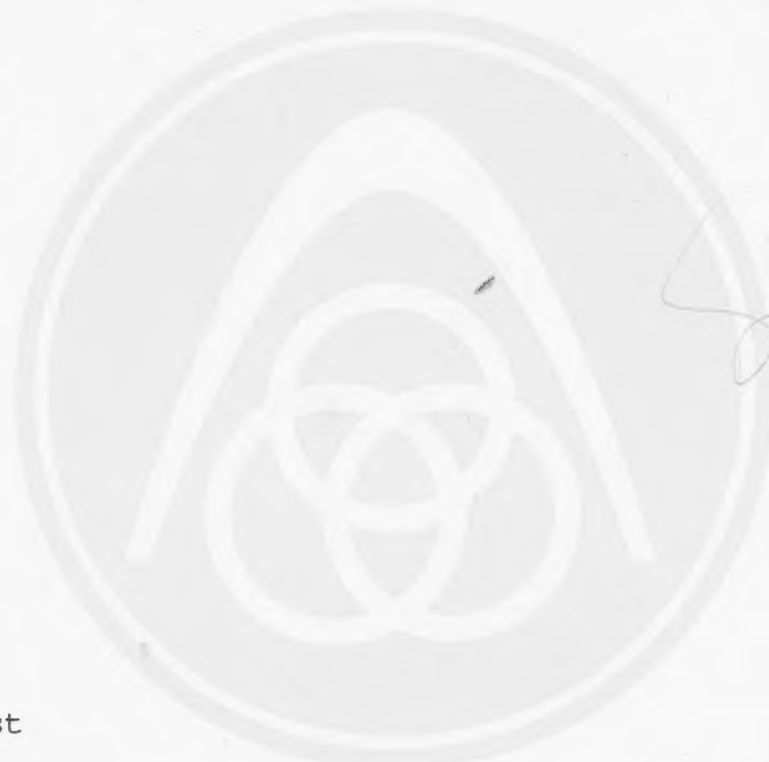
Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 05Jan16 at 12:51 From PFW  
 Probill  
 Via VIM DELIVERY  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE

Ship To: ( 1)  
 DART AEROSPACE

B I L L O F L A D I N G

ADDED TO EVERY ORDER.\*\*\*



2/6-1-b.

Page: 2 .... Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX  
 ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

**INSPECTION CERTIFICATE (EN 10204/3.1)**

Page 1 / 2

Certificate No. : 2015100160  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH  
MISHAWAKA, IN, 46544, US  
Purchase Order No. : 5400269460-R01  
Mat No. : ALFLR03209  
Alloy : 7075  
Batch No. : 1550025312  
Cast No. : ZJ77502-1-15-1000  
Dimensions : 1.000x60.50x144.50 inch  
Master standard : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

Temper : T651  
Quantity : 5  
Material Type : Plate

**TECHNOLOGICAL PROPERTIES**

**Mechanical properties:**

Spec.: ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

	Pl-No.	Spec.No.	Rp1.0	Rp0.2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min	-	-	-	68	78	7	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	74.8	84.7	14.2	-	-
Act	1	-	-	74.5	84.4	13.8	-	-
Act	2	-	-	74.7	84.5	13.6	-	-
Act	2	-	-	75.0	84.8	14.0	-	-

**Chemical Composition in %, Remainder Al**

Spec.: ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.046	0.107	1.705	0.008	2.494	0.190	5.624	0.0411	0.0122	0.0346

DAS  
14 16/01/06  
9-59

**Other tests**

DIMENSIONAL CONTROL: OK  
SURFACE CONTROL: OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND.

Valid quality management system approvals see: [www.aleris.com](http://www.aleris.com)  
QA-CE-02C

Page 1 / 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

CstAr

Wgt.: 36 LB

Del.: 2404274479

CstOr 272201

Date 12/23/2015

*Tomas Sanchez*

**INSPECTION CERTIFICATE (EN 10204/3.1)**

Page 2 / 2

Certificate No. : 2015100160  
Customer : THYSSENKRUPP MATERIALS NA  
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH  
MISHAWAKA, IN, 46544, US  
Purchase Order No. : 5400269460-R01  
Mat No. : ALFLR03209  
Alloy : 7075 Temper : T651  
Batch No. : 1550025312 Quantity : 5  
Cast No. : ZJ77502-1-15-1000 Material Type : Plate  
Dimensions : 1.000x60.50x144.50 inch  
Master standard : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE  
SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM  
(ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID  
VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.  
MATERIAL CONFORMS TO THE REQUIREMENTS OF EUROPEAN UNION DIRECTIVE 2011/65/EU (ROHS).

Quality Assurance, 2015-Oct-21

Valid after signature

*Xiaobo Bai*

Xiaobo Bai

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404274479

CstAr CstOr 272201

Wgt.: 36 LB Date 12/23/2015

*Tomas Sanchez*

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075T6  
DATE: 16/01/06

PO / BATCH NO: 30801/133929

MATERIAL CERT REC'D: yes  
QUANTITY RECEIVED: 12.04  
QUANTITY INSPECTED: 12.04  
QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 1.00 X 2.500  
THICKNESS RECEIVED: 1.00 X 2.600  
SHEET SIZE ORDERED: \_\_\_\_\_  
SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>16/01/06</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30801

Purchase Order Date 12/21/2015

PO Print Date 12/21/2015

Page Number 1 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

E-MAILED

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304B1.000X1.000	304 bar 1.00 x 1.00	1/4/2016 Yes 1/4/2016		12.00 ✓ f	\$21.64	\$259.63
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE							
Line Total:							\$259.63
2	M6061T6B0.250X06.000	6061-T6 Bar .250 x 6.00	1/4/2016 Yes 1/4/2016		12.00 ✓ f	\$4.13	\$49.50
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							

Line Total: \$49.50

PO Instructions: QUOTE PEC ST-880431

Note:

12/21/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30801**

Purchase Order Date 12/21/2015

PO Print Date 12/21/2015

Page Number 2 of 3

**Order From :**

VC-COP001

**Ship To :** DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

3	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	1/4/2016	12.00	✓	\$5.44	\$65.25
			Yes	f			
			1/4/2016				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$65.25

4	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	1/4/2016	12.00	✓	\$6.75	\$81.00
			Yes	f			
			1/4/2016				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$81.00

5	M7075T6B1.000x2.500	7075-T6 Bar 1.000 x 2.500"	1/4/2016 FN	12.04	✓	\$27.16	\$327.00
			Yes	f			
			1/4/2016				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER-AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

**PO Instructions:** QUOTE PEC ST-880431

**Note:**

12/21/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30801**

Purchase Order Date 12/21/2015

PO Print Date 12/21/2015

Page Number 3 of 3

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

6	71401-45	PROCUREMENT QUALITY CLAUSES	1/4/2016	1.00	Line Total:	\$327.00
			No			
			1/4/2016			

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

SP16-1-6

Line Total: \$0.00

PO Total: \$782.38

**PO Instructions:** QUOTE PEC ST-880431

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 3

**Change Date:** 12/21/2015